

**Title: COILED LAMINATED AIR BRAKE TUBING**

**Abstract of the Disclosure**

An improved coiled air brake tubing is formed from a nylon polyurethane laminate. The laminate includes an innermost nylon layer surrounded with a thick intermediate polyurethane layer in turn covered with an outermost thin nylon layer. The polyurethane layer is fiber reinforced. The product is extruded and coiled around a heated mandril causing it to assume a coiled set. This exhibits improved low temperature properties and is less expensive than a nylon product.